

Energy Common Color Sequence

ICEA S-58-679

ICEA METHOD 1, TABLE E-1 (K-1) ¹		
Conductor Number	Background or Base Color	Tracer Color
1	Black	-
2	White	-
3	Red	-
4	Green	-
5	Orange	-
6	Blue	-
7	White	Black
8	Red	Black
9	Green	Black
10	Orange	Black
11	Blue	Black
12	Black	White
13	Red	White
14	Green	White
15	Blue	White
16	Black	Red
17	White	Red
18	Orange	Red
19	Blue	Red
20	Red	Green
21	Orange	Green

Pair cables are Black, White and numbered. Triad cables are Black, White, Red and numbered.
¹Available with up to 21 conductors.

METHOD 3 - TABLE E-1 ²	
Conductor Number	Conductor Printing
1	"1-Black"
2	"2-White"
3	"3-Red"

METHOD 3 - TABLE E-2 ²	
Conductor Number	Conductor Printing
1	"1-Black"
2	"2-Red"
3	"3-Blue"
4	"4-Orange"

²Available for E3 Series products only.

METHOD 4 - ALL BLACK CONDUCTORS ³	
Conductor Number	Conductor Printing
1	"1-One"
2	"2-Two"
3	"3-Three"
4	"4-Four"
5	"5-Five"

³Available for E3 Series products only.

ICEA METHOD 1, TABLE E-2 (K-2)		
Conductor Number	Base Color	Tracer Color
1	Black	-
2	Red	-
3	Blue	-
4	Orange	-
5	Yellow	-
6	Brown	-
7	Red	Black
8	Blue	Black
9	Orange	Black
10	Yellow	Black
11	Brown	Black
12	Black	Red
13	Blue	Red
14	Orange	Red
15	Yellow	Red
16	Brown	Red
17	Black	Blue
18	Red	Blue
19	Orange	Blue
20	Yellow	Blue
21	Brown	Blue
22	Black	Orange
23	Red	Orange
24	Blue	Orange
25	Yellow	Orange
26	Brown	Orange
27	Black	Yellow
28	Red	Yellow
29	Blue	Yellow
30	Orange	Yellow
31	Brown	Yellow
32	Black	Brown
33	Red	Brown
34	Blue	Brown
35	Orange	Brown
36	Yellow	Brown

Pair cables are Black, Red and numbered. Triad cables are Black, Red, Blue and numbered.
 Colors repeats after 36 conductors. There are no Green or White conductors or stripes.

METHOD 9	
Per ICEA Method 9, pairs are Black and White; triads are Black, White and Red; each pair or triad are identified in sequence by printed numbers on at least one conductor, beginning with the number "1"	